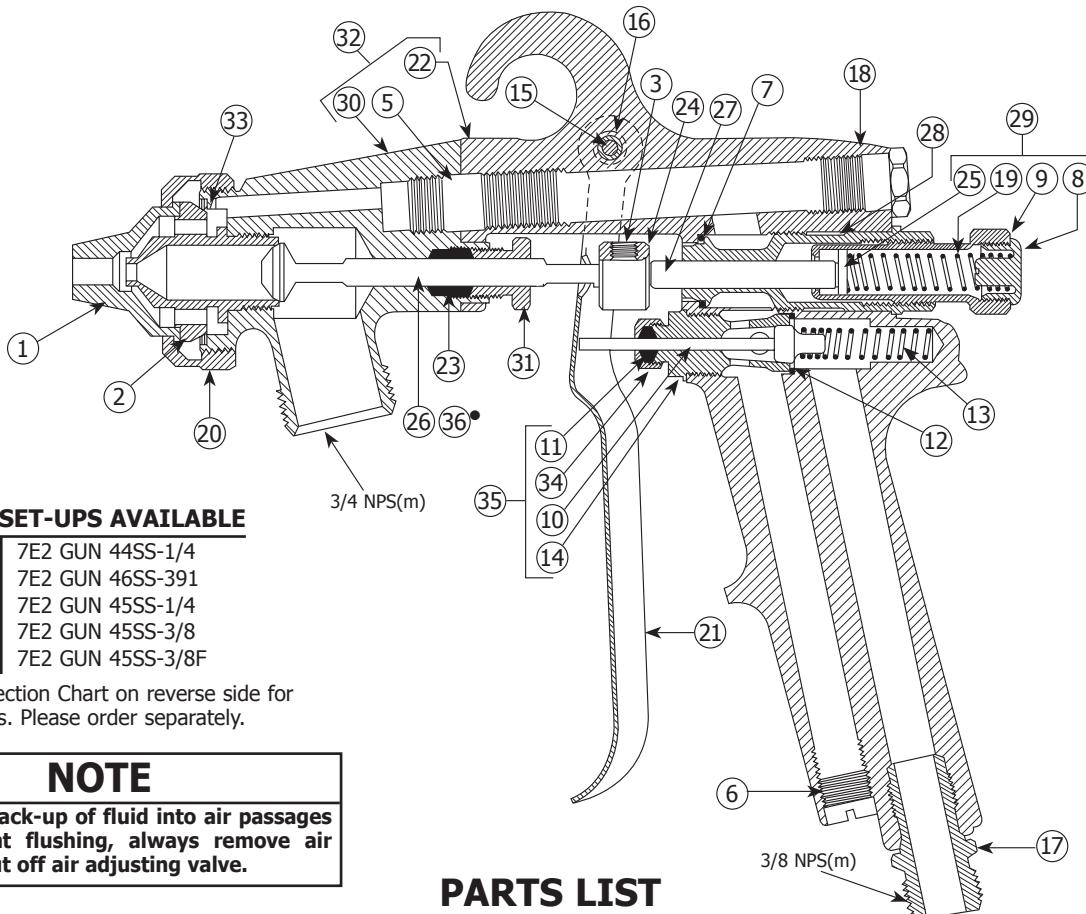


# BINKS MODEL 7E2 SPRAY GUN

## STANDARD SET-UPS AVAILABLE

6102-2900-7	7E2 GUN 44SS-1/4
6102-3525-9	7E2 GUN 46SS-391
6102-3600-7	7E2 GUN 45SS-1/4
6102-3601-7	7E2 GUN 45SS-3/8
6102-3602-3	7E2 GUN 45SS-3/8F

See Nozzle Selection Chart on reverse side for optional set-ups. Please order separately.

## NOTE

To prevent back-up of fluid into air passages when solvent flushing, always remove air nozzle or shut off air adjusting valve.

## PARTS LIST

When ordering, please specify Part No.

ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	*	AIR NOZZLE.....	1	20	54-864	RETAINER RING .....	1
2	*	FLUID NOZZLE .....	1	21	54-1091	TRIGGER Four Finger.....	1
3	20-1237	SET SCREW Soc. Hd. 1/4-20 x 1/4 .....	1	22	54-1204	GUN BODY .....	1
4	20-2002	WRENCH Allen, 1/8" Hex (Not Shown)...	1	23	54-1205†	PACKING Needle Valve .....	1
5	54-710	SCREW .....	1	24	54-1210	NEEDLE COLLAR.....	1
6	54-714	PLUG .....	1	25	54-1213	RING .....	1
7	54-723	GASKET Fluid Control.....	1	26	54-1219	NEEDLE .....	1
8	54-725	SCREW Spring Retainer .....	1	27	54-1220	NEEDLE PIN .....	1
9	54-726	BODY Fluid Control .....	1	28	54-1221	HOUSING Fluid Control .....	1
10	54-744	STEM Air Valve.....	1	29	54-1223	SCREW ASSEMBLY Fluid Control.....	1
11	54-747†	PACKING Air Valve.....	1	30	54-1239	GUN HEAD .....	1
12	54-749†	GASKET Air Valve .....	1	31	54-1244	PACKING NUT .....	1
13	54-750†	SPRING Air Valve.....	1	32	54-1245	GUN BODY ASSEMBLY.....	1
14	54-751	BODY Air Valve .....	1	33	54-1246†	GASKET Fluid Nozzle.....	1
15	54-759	SCREW Trigger .....	1	34	54-1340	PACKING NUT Air Valve.....	1
16	54-760	STUD Trigger.....	1	35	54-1341	AIR VALVE ASSEMBLY .....	1
17	54-788	AIR CONNECTION .....	1	36	54-3264•	NEEDLE Stainless Steel (Optional).....	1
18	54-806	CAP .....	1	37	82-221	CLEANING BRUSH (Not Shown) .....	1
19	54-839	SPRING Fluid Control .....	1				

\* When ordering, please specify number stamped on nozzle. See nozzle selection chart on reverse side.

• Optional, please order separately.

† Repair Kit 6-224, please order separately.

In this part sheet, the words **WARNING**, **CAUTION** and **NOTE** are used to emphasize important safety information as follows:

## ! **WARNING**

**Hazards or unsafe practices which could result in severe personal injury, death or substantial property damage.**

## ! **CAUTION**

**Hazards or unsafe practices which could result in minor personal injury, product or property damage.**

## **NOTE**

**Important installation, operation or maintenance information.**

## ! **WARNING**

### Read the following warnings before using this equipment.



#### **READ THE MANUAL**

Before operating finishing equipment, read and understand all safety, operation and maintenance information provided in the operation manual.



#### **OPERATOR TRAINING**

All personnel must be trained before operating finishing equipment.



#### **EQUIPMENT MISUSE HAZARD**

Equipment misuse can cause the equipment to rupture, malfunction, or start unexpectedly and result in serious injury.



#### **LOCK OUT / TAG-OUT**

Failure to de-energize, disconnect, lock out and tag-out all power sources before performing equipment maintenance could cause serious injury or death.



#### **AUTOMATIC EQUIPMENT**

Automatic equipment may start suddenly without warning.



#### **PRESSURE RELIEF PROCEDURE**

Always follow the pressure relief procedure in the equipment instruction manual.



#### **KEEP EQUIPMENT GUARDS IN PLACE**

Do not operate the equipment if the safety devices have been removed.



#### **KNOW WHERE AND HOW TO SHUT OFF THE EQUIPMENT IN CASE OF AN EMERGENCY**



#### **WEAR SAFETY GLASSES**

Failure to wear safety glasses with side shields could result in serious eye injury or blindness.



#### **INSPECT THE EQUIPMENT DAILY**

Inspect the equipment for worn or broken parts on a daily basis. Do not operate the equipment if you are uncertain about its condition.



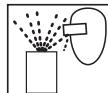
#### **NEVER MODIFY THE EQUIPMENT**

Do not modify the equipment unless the manufacturer provides written approval.



#### **NOISE HAZARD**

You may be injured by loud noise. Hearing protection may be required when using this equipment.



#### **PROJECTILE HAZARD**

You may be injured by venting liquids or gases that are released under pressure, or flying debris.



#### **PINCH POINT HAZARD**

Moving parts can crush and cut. Pinch points are basically any areas where there are moving parts.



#### **STATIC CHARGE**

Fluid may develop a static charge that must be dissipated through proper grounding of the equipment, objects to be sprayed and all other electrically conductive objects in the dispensing area. Improper grounding or sparks can cause a hazardous condition and result in fire, explosion or electric shock and other serious injury.



#### **WEAR RESPIRATOR**

Toxic fumes can cause serious injury or death if inhaled. Wear a respirator as recommended by the fluid and solvent manufacturer's Material Safety Data Sheet.



#### **TOXIC FLUID & FUMES**

Hazardous fluid or toxic fumes can cause serious injury or death if splashed in the eyes or on the skin, inhaled, injected or swallowed. LEARN and KNOW the specific hazards or the fluids you are using.



#### **FIRE AND EXPLOSION HAZARD**

Improper equipment grounding, poor ventilation, open flame or sparks can cause a hazardous condition and result in fire or explosion and serious injury.



#### **MEDICAL ALERT**

Any injury caused by high pressure liquid can be serious. If you are injured or even suspect an injury:

- Go to an emergency room immediately.
- Tell the doctor you suspect an injection injury.
- Show the doctor this medical information or the medical alert card provided with your airless spray equipment.
- Tell the doctor what kind of fluid you were spraying or dispensing.



#### **GET IMMEDIATE MEDICAL ATTENTION**

To prevent contact with the fluid, please note the following:

- Never point the gun/valve at anyone or any part of the body.
- Never put hand or fingers over the spray tip.
- Never attempt to stop or deflect fluid leaks with your hand, body, glove or rag.
- Always have the tip guard on the spray gun before spraying.
- Always ensure that the gun trigger safety operates before spraying.



#### **PROP 65 WARNING**

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

**IT IS THE RESPONSIBILITY OF THE EMPLOYER TO PROVIDE THIS INFORMATION TO THE OPERATOR OF THE EQUIPMENT. FOR FURTHER SAFETY INFORMATION REGARDING THIS EQUIPMENT, SEE THE GENERAL EQUIPMENT SAFETY BOOKLET (77-5300).**

## NOZZLE SELECTION CHART

Nozzle Combination Fluid x Air	Fluid Nozzle No.	Orifice Size (Inches)	Air Nozzle Reference No.	Figure	Material	Body Base No.	Max. Fan Width @8"	Spray Shape	Spray Mix*	Air Required at 50 PSI (CFM)
44SS x 1/4	44SS	.187	1/4	1	Steel			Round	I	13.2
45SS x 1/4	45SS	.250	1/4	1	Steel		Round	Round	I	13.2
47SS x 3/8	47SS	.375	3/8	1	Steel		Round	Round	I	20.3
45SS x 3/8F	45SS	.250	3/8F	2	Steel		9"	Fan	I	20.0
45SS x 1/4E	45	.250	1/4E	6	Brass		10"	Fan	E	15.3
46SS x 190	46SS	.312	190	5	T. Carbide	54-1924	10"	Fan	I	11.5
46SS x 191	46SS	.312	191	5	T. Carbide	54-1924	11"	Fan	I	9.0
46SS x 390	46SS	.312	390	5	Stnls. Steel	54-1924	10"	Fan	I	11.5
46SS x 391	46SS	.312	391	5	Stnls. Steel	54-1924	11"	Fan	I	9.0

\*I = Internal Mix. E = External Mix.



Figure 1

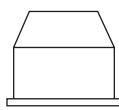


Figure 2

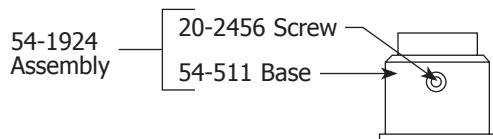


Figure 5

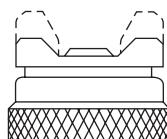


Figure 6

## WARRANTY POLICY

Binks products are covered by Finishing Brands one year materials and workmanship limited warranty. The use of any parts or accessories, from a source other than Finishing Brands, will void all warranties. For specific warranty information please contact the closest Finishing Brands location listed below.

Finishing Brands reserves the right to modify equipment specifications without prior notice. DeVilbiss, Ransburg, BGK, and Binks are registered trademarks of Finishing Brands. ©2014 Finishing Brands. All rights reserved.



Binks is part of Finishing Brands, a global leader in innovative spray finishing technologies. For technical assistance or to locate an authorized distributor, contact one of our international sales and customer support locations below.

### USA/Canada

[www.binks.com](http://www.binks.com)  
[info@finishingbrands.com](mailto:info@finishingbrands.com)  
Tel: 1-800-992-4657  
Fax: 1-888-246-5732

### United Kingdom

[www.finishingbrands.eu](http://www.finishingbrands.eu)  
[info@finishingbrands.eu](mailto:info@finishingbrands.eu)  
Tel: +44 (0)1202 571 111  
Fax: +44 (0)1202 573 488

### China

[www.finishingbrands.com.cn](http://www.finishingbrands.com.cn)  
[mkt@finishingbrands.com.cn](mailto:mkt@finishingbrands.com.cn)  
Tel: +8621-3373 0108  
Fax: +8621-3373 0308

### Mexico

[www.finishingbrands.com.mx](http://www.finishingbrands.com.mx)  
[sales@finishingbrands.com.mx](mailto:sales@finishingbrands.com.mx)  
Tel: 011 52 55 5321 2300  
Fax: 011 52 55 5310 4790

### France

[www.finishingbrands.eu](http://www.finishingbrands.eu)  
[info@finishingbrands.eu](mailto:info@finishingbrands.eu)  
Tel: +33(0)475 75 27 00  
Fax: +33(0)475 75 27 59

### Japan

[www.ransburg.co.jp](http://www.ransburg.co.jp)  
[binks-devilbiss@ransburg.co.jp](mailto:binks-devilbiss@ransburg.co.jp)  
Tel: 081 45 785 6421  
Fax: 081 45 785 6517

### Brazil

[www.devilbiss.com.br](http://www.devilbiss.com.br)  
[sales@devilbiss.com.br](mailto:sales@devilbiss.com.br)  
Tel: +55 11 5641 2776  
Fax: 55 11 5641 1256

### Germany

[www.finishingbrands.eu](http://www.finishingbrands.eu)  
[info@finishingbrands.eu](mailto:info@finishingbrands.eu)  
Tel: +49 (0) 6074 403 1  
Fax: +49 (0) 6074 403 281

### Australia

[www.finishingbrands.com.au](http://www.finishingbrands.com.au)  
[sales@finishingbrands.com.au](mailto:sales@finishingbrands.com.au)  
Tel: +61 (0) 2 8525 7555  
Fax: +61 (0) 2 8525 7500



BGK.

